



# 2018 NISSAN SENTRA

## 1.8 SL CVT



Scan QR code for general model information & options

### Your Upgrade Awaits

#### Standard Equipment Included at No Extra Charge

#### MECHANICAL & PERFORMANCE

1.8-Liter DOHC 4-Cylinder Engine  
Xtronic CVT®  
(Continuously Variable Transmission)  
Eco & Sport Drive Modes  
Front & Rear Stabilizer Bars  
Power-Assisted Front & Rear Disc Brakes  
17" Aluminum-Alloy Wheels

#### SAFETY & SECURITY

Driver & Front Passenger Side-Impact, & Curtain Air Bags  
Lower Anchors & Tethers for Children (LATCH)  
Anti-Lock Braking System (ABS)  
Traction Control System (TCS)  
Vehicle Dynamic Control (VDC)  
Electronic Brake Force Distribution (EBD)  
Active Understeer Control (AUC)  
Tire Pressure Monitoring System (TPMS) w/ Easy-Fill Tire Alert  
Vehicle Security System  
Nissan Vehicle Immobilizer System  
Blind Spot Warning (BSW)  
Rear Cross Traffic Alert (RCTA)  
Automatic Emergency Braking (AEB)  
RearView Monitor

#### COMFORT & CONVENIENCE

Dual Zone Automatic Temperature Control  
6-Way Power Driver's Seat  
w/ 2-way Power Lumbar  
Leather-Appointed Seats  
Heated Front Seats  
Sliding Front Armrest  
Rear Seat Center Armrest  
Power Windows w/ Driver's One-Touch Auto Up/Down Feature  
Power Door Locks w/ Auto-Locking Feature  
Nissan Intelligent Key® w/ Illuminated Push Button Ignition  
Bose® Premium Audio System w/ 8 Speakers  
NissanConnect® w/ Navigation, Mobile Apps, and Services\*  
5.8" Color Touch-Screen Display  
SiriusXM® Satellite Radio\*  
SiriusXM® Traffic and Travel Link\*  
Bluetooth® Hands-Free Phone System\*  
Streaming Audio via Bluetooth®  
Sir® Eyes Free\*  
Hands-Free Text Messaging Assistant\*  
NissanConnect® Services Powered by SiriusXM  
Leather-Wrapped Steering Wheel  
w/ Illuminated Audio Controls  
Automatic On/Off Headlights  
Intelligent Auto Headlights (I-AH)  
Cruise Control w/ Illuminated Controls  
5" Advanced Drive-Assist® Display  
Auto-Dimming Rearview Mirror w/ HomeLink®  
Universal Transceiver  
2 Illuminated Rear USB Ports  
60/40 Split Fold-Down Rear Seats  
Power Sliding Glass Moonroof w/ Tilt Feature  
Intelligent Cruise Control (ICC)

#### EXTERIOR

LED Low Beam Projector Headlights  
w/ LED Accents  
Heated Power Outside Mirrors  
w/ LED Turn Signals  
Fog Lights

\*For more information, see dealer, owner's manual, or [www.NissanUSA.com/connect/important-information](http://www.NissanUSA.com/connect/important-information)

Manufacturer's Suggested Retail Base Price: \$23,440.00

Options Included by Manufacturer  
SPLASH GUARDS 190.00  
CARPETED FLOOR MATS with Trunk Mat 200.00  
HIDE-A-WAY TRUNK NET 70.00

DESTINATION CHARGES 885.00

Total\* \$24,785.00

### EPA DOT Fuel Economy and Environment Gasoline Vehicle

**Fuel Economy** MIDSIZE CARS range from 14 to 136 MPG. The best vehicle rates 136 MPGe.

**32 MPG** combined city/hwy  
**29 MPG** city  
**37 MPG** highway

**3.1** gallons per 100 miles

**You save \$1,250** in fuel costs over 5 years compared to the average new vehicle.

**Annual fuel COST \$1,100**

**Fuel Economy & Greenhouse Gas Rating (tailpipe only) Smog Rating (tailpipe only)**

1 7 10 Best Best

This vehicle emits 279 grams CO<sub>2</sub> per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at [fuelconomy.gov](http://fuelconomy.gov).

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 27 MPG and costs \$6,750 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$2.40 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

**fuelconomy.gov**  
Calculate personalized estimates and compare vehicles

Smartphone QR Code

### GOVERNMENT 5-STAR SAFETY RATINGS DELIVERY

**Overall Vehicle Score** ★★★★★  
Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

**Frontal Crash** Driver ★★★★★ Passenger ★★★★★  
Based on the risk of injury in a frontal impact. Should ONLY be compared to other vehicles of similar size and weight.

**Side Crash** Front seat ★★★★★ Rear seat ★★★★★  
Based on the risk of injury in a side impact.

**Rollover** ★★★★★  
Based on the risk of rollover in a single-vehicle crash.

**VEHICLE COLORS:**  
EXT: GUN METALLIC  
INT: CHARCOAL

**FINAL ASSEMBLY POINT:**  
AGUAS (ABV.) MEX

**TRANSPORT METHOD:**  
TRUCK

**DEALER:**  
BOMMARITO NISSAN BALLWIN  
14747 MANCHESTER ROAD  
BALLWIN MO  
63011

Star ratings range from 1 to 5 stars (★★★★★) with 5 being the highest.  
Source: National Highway Traffic Safety Administration (NHTSA)  
[www.safercar.gov](http://www.safercar.gov) or 1-888-327-4236

This Vehicle qualifies for Nissan's

**Security+Plus Extended Protection Plan**

The only service agreement backed by Nissan Extended Services North America!  
Ask your dealer for details, or call 1-800-NISSAN-1 for more information

**DROP SHIP:**  
PO#: 07172849  
ERAC BRANCH - 07RM  
710 MULLET ROAD  
CAPE CANAVERAL FL  
32920

VIN: 3N1AB7AP7JY348634  
EMS: 50 STATE EMISSIONS  
MDL: 12318-348634 KAD-G  
OPT: A-B92C03L92M92H1U35 Z66

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\*Does not include dealer installed options and accessories, local taxes or license fees. This label has been applied pursuant to federal law. Do not remove prior to delivery to the ultimate purchaser.

\*\*Not actual Monroney Label. Provided for informational purposes only. Vehicle features, pricing and other information subject to change, may vary from actual vehicle content and/or Monroney label description. While Nissan makes reasonable efforts to ensure accuracy of information, Nissan is not responsible for changes, errors or omissions. See actual vehicle and/or verify information in question with your Nissan dealer.

